

Critical Warranty Information
3600 RPM (2 Pole) Motors

Motor handling, greasing schedule, alignment (direct or belt), can all effect bearing life and each demands extreme care and attention. Bearings in 3600 RPM applications fail very quickly if handling and/or operations conditions are less than ideal. Therefore, completed repairs on these applications are closely monitored with computerized vibration analysis equipment and must meet strict requirements prior to the release to the customer. In order to ensure that these safe levels are maintained after installation, and to confirm warranty coverage, GPR Industries (1994) Ltd requires a Vibration Analysis to be completed on the motor and “driven” within 8 hours of start up and again within 30 days. Continued, quarterly analysis will ensure long equipment life.

EASA Limited Warranties

Apparatus Serviced by GPR Industries (1994) Ltd.

Apparatus accepted by Service Center (EASA Member) from a Customer for repair or servicing will be warranted to operate satisfactorily for the time period as defined below. Apparatus accepted by Service Center from a Customer for specific repairs, or for the repair and replacement of specific parts only, are warranted only as to the extent that such specific repairs are performed or parts furnished by the Service Center. All Warranties **in addition to other conditions or requirements contained herein, including** the general provisions, are provided with the condition that the Customer operates the equipment with competent supervision, does not exceed rated load or capacity of equipment, and has normal usage and operating conditions.

A-1. Complete Apparatus – Mechanically Rebuilt, Electrical Tested (Class II)

The Service Center Warrants that the apparatus has been dismantled, inspected, parts cleaned, lubricated, windings dried, varnished and baked as required, all mechanical tolerances (including sleeve bearings if a component of the equipment) brought to Manufacturer’s tolerances or EASA Standards, including the replacing of all anti-friction bearings with new bearings (if such bearings are a component of the equipment), dynamically balanced, assembled, tested, and painted. Such Service Center Warranty shall extend for a period of ninety (90) days from date of installation (but not to exceed a period of 120 days from the date of shipment) when the GPR Warranty Card is filled in and returned to the Service Center. **Such Service Center Warranty shall be limited to the liability provided in the general provisions which are a part of the Service Center Warranty.** In the event that the Service Center and the Customer mutually agree that a bearing(s) should not be replaced or rebabbitted, the bearing(s) is not warranted.



A-2. Complete Apparatus – Mechanically and Electrically Rebuilt (Class I)

The Service Center Warrants that the apparatus has been dismantled, inspected parts cleaned, lubricated all mechanical tolerances (including sleeve bearings if a component of the equipment) brought to Manufacturer's tolerances or EASA Standards, all windings replaced with new windings composed of new insulation and wire in accordance with EASA Standards, including the replacing of all anti-friction bearings (if such bearings are a component of the equipment), dynamically balanced, assembled, tested and painted. Such Service Center Warranty shall extend for a period of 24 months from the date of installation (but not to exceed 30 months from the date of shipment) when the GPR Warranty Card is filled in and returned to the Service Center. **Such Service Center Warranty shall be limited to the liability provided in the general provisions which are a part of the Service Center Warranty.** In the event that the Service Center and the Customer mutually agree that a bearing(s) should not be replaced or rebabbitted, the bearing(s) is not warranted.

General Provisions

The foregoing warranties will not apply to defects, occurring within the warranty period resulting from misuse by customer or by reason of improper transportation, storage, installation, application, circuit protection, assembly or repair of the apparatus by others subsequent to service by the Service Center.

If the apparatus does not operate in accordance with the foregoing Warranties, the Service Center will refund the price of the goods or service or will provide for the reworking of replacing of the apparatus or parts, at the Service Center's option, to cause it to so operate for no additional charge to the Customer, at the Service Center's place of business and during the Service Center's regular working hours. Transportation of the apparatus, if required, will be paid for by the Customer. The Service Center's liability for any breach of the foregoing Warranty shall be limited to such refund, reworking or replacement and, in the case of claims arising out of the Service Center's inspection of apparatus, to the charge made for such inspection. **Service Center shall not be liable to customer, or to any other person, for any indirect, consequential, or other kinds of damages arising out of this transaction.**

This agreement is subject to the terms and conditions of EASA Warranties which include the Limited Warranties sold and serviced by GPR Industries (1994) Ltd. and its General Provisions and Disclaimers.

